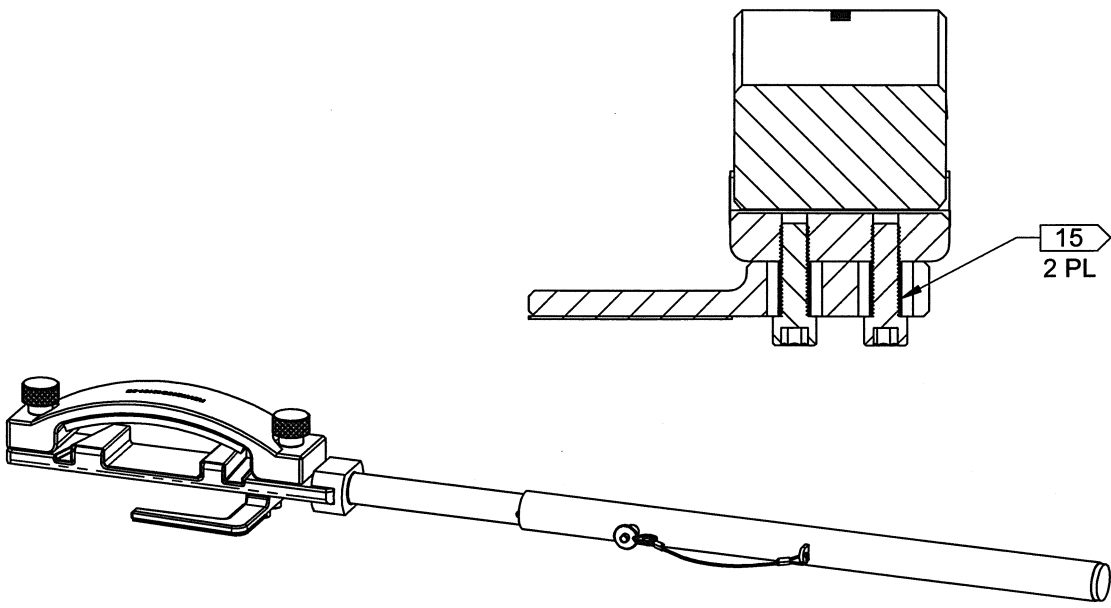


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6205G12131-3G-1	HANDLE WELDMENT
-5	1	RBW6205G12131-3G-5	EXTENSION HANDLE WELDMENT
-9	1	RBW6205G12131-3G-9	TOP
-10	1	RBW6205G12131-3G-10	FINGER
-11	2	RBW6205G12131-3G-11	KNOB
-12	1	RBW6205G12131-3G-12	TOP PROTECTION
-13	2	RBW6205G12131-3G-13	HEAT SHRINK TUBE
14	2	D2856-400-900	PLATE PROTECTION
15	A/R	CARR-LANE#CL-2-C	STEEL LANYARD 1/16" DIA. X 9" LG.
16	2	McMaster#3896T31 OR EQUIV.	ALUMINUM WIRE ROPE COMPRESSION SLEEVE 1/16" DIA. X 3/8" LG.
17	1	McMaster#90985A113 OR EQUIV.	SS QUICK RELEASE PIN 1/4" DIA. X 1-1/2" USABLE LG.
18	2	McMaster#92196A341 OR EQUIV.	SS SOCKET HEAD SCREW 5/16"-24 X 1" LG.

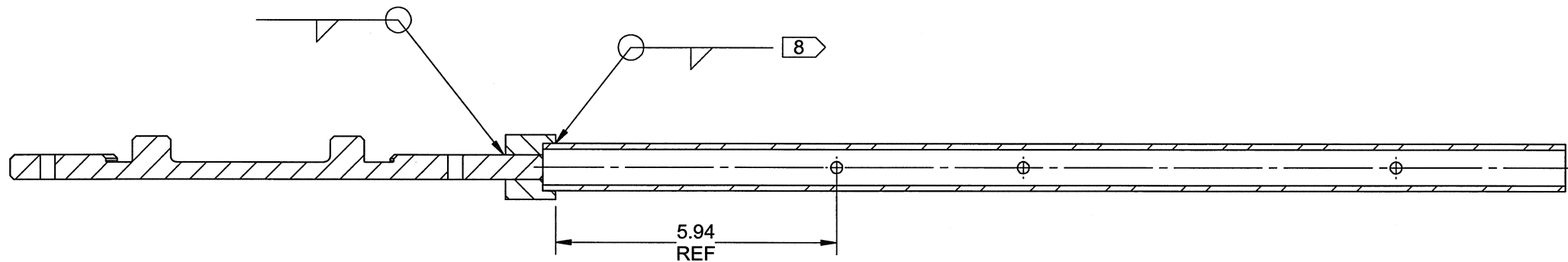
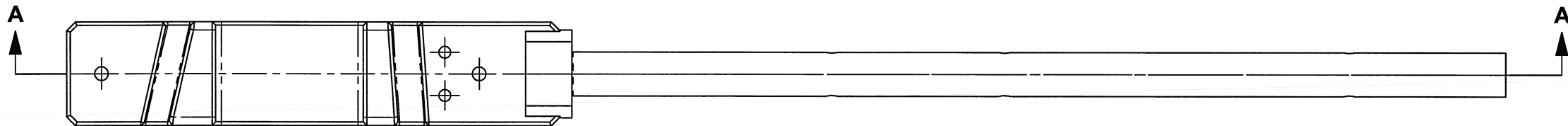
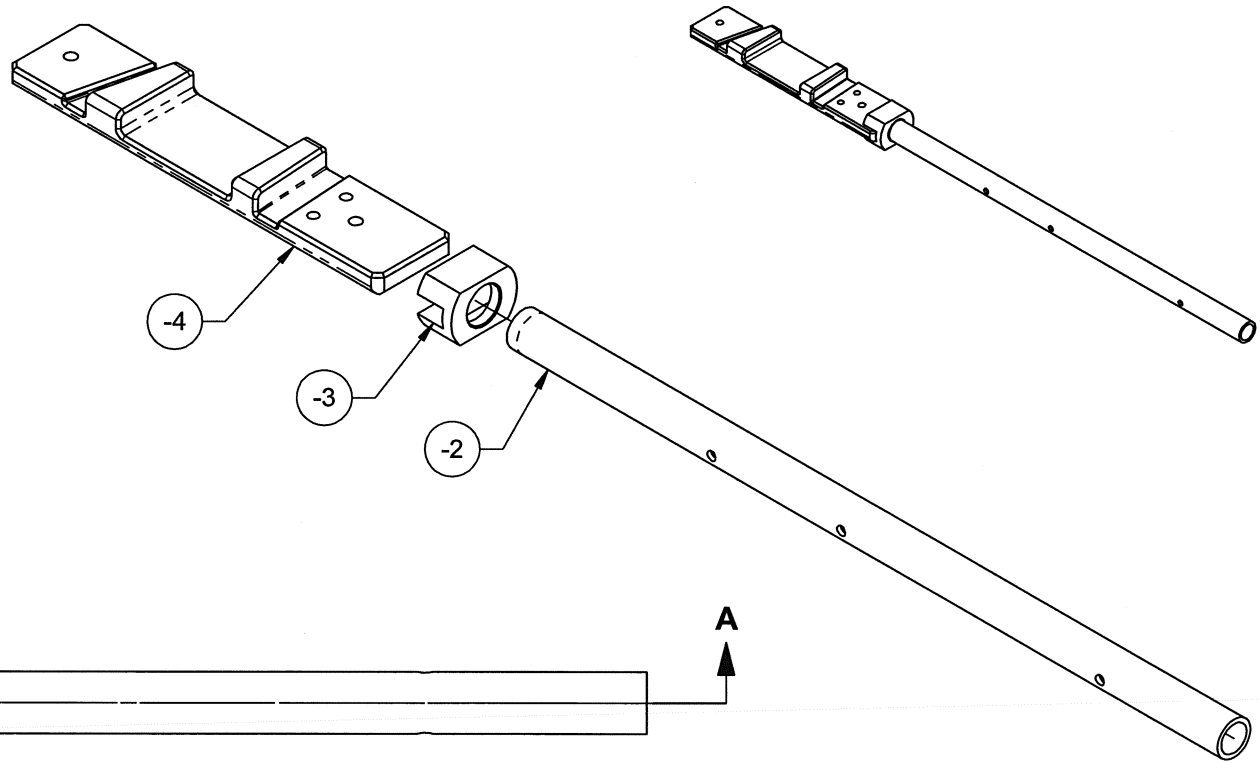


RBW6205G12131-3G M/R LEVER TENSION LINK TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ASSEMBLE AS SHOWN
 - 9) ASSEMBLE ITEM -12 ADHESIVE SIDE ON ITEM -9 AS SHOWN AND CUT EXCESS IF NECESSARY
 - 10) APPLY LOCTITE 495 BETWEEN THE SURFACES OF ITEM -12 AND ITEM -9 IF NECESSARY, AND REMOVE EXCESS
 - 11) ASSEMBLE ITEM 14 ADHESIVE SIDE ON ITEMS -1 AND -10 AS SHOWN AND CUT EXCESS IF NECESSARY
 - 12) APPLY LOCTITE NICKEL BASED ANTI SEIZE ON THREADS OF ITEM -11 THEN ASSEMBLE WITH ITEM -9 AND ITEM -1 AND REMOVE EXCESS
 - 13) INSTALL ITEMS -11 HAND TIGHT
 - 14) HEAT SHRINK ITEMS -13 ON ITEMS 18 AS SHOWN
 - 15) INSTALL ITEMS 18 HAND TIGHT
 - 16) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

I	REMOVED ITEMS -13 AND -14 ITEM -13 WAS ITEM -15 ITEM 15 WAS ITEM 16 ITEM 16 WAS ITEM 17 ITEM 17 WAS ITEM 18 ITEM 18 WAS ITEM 19 ADDED ITEM 14 UPDATED NOTES	19-512	KPT
H	CH'D DRAWING TEMPLATE. P/N CHANGED PER DART STANDARD. -29 RUBBER WITH ADHESIVE BACK FROM GASKET SPECIALTIES TO MCMaster-CARR #1374N27. -13 & -14 RUBBER WITH ADHESIVE BACK FROM GASKET SPECIALTIES TO MCMaster-CARR #1374N22. -4 ADDED .08 X 45 CHAMFER ALL AROUND. ENGRAVING REMOVED -9 ADDED .08 X 45 CHAMFER ALL AROUND. ADDED 0.16 X 45 CHAMFER. -10 ADDED .06 X 45 CHAMFER ALL AROUND. DIMENSIONS TOLERANCES CHANGED -2 MATERIAL SEAMLESS 304 SS CHANGED FOR MCMaster-CARR #89495K235, DIMENSION 1.000/0.998 CHANGED FOR 1.000 +0/-0.002. -3 DIMENSION 1.0045/1.0025 CHANGED FOR 1.002 +0.002/-0, DIMENSION 0.523 +0.005/-0 CHANGED FOR 0.520 +0.005/-0, CHAMFER ADDED, DIMENSION 1.96 CHANGED FOR 2.00 -6 MATERIAL SEAMLESS 304 SS CHANGED FOR MCMaster-CARR #89495K2 -7 DIMENSION 1.25 CHANGED FOR 1.19 -8 DIMENSION (0.543) CHANGED FOR 0.54 REF -11 DIMENSION 0.30 CHANGED FOR 0.29 +0/-0.010, CHAMFER AND RADIUS ADDED SEE PREVIOUS PDF'S REV FOR INFO	18-754	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV. I
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 1 OF 14
APPROVED	WJP	TITLE	SCALE
DATE 1/18/2019		M/R LEVER TENSION LINK TOOL	NTS
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6205G12131-3G-2	HANDLE
-3	1	RBW6205G12131-3G-3	ATTACHMENT
-4	1	RBW6205G12131-3G-4	PLATE

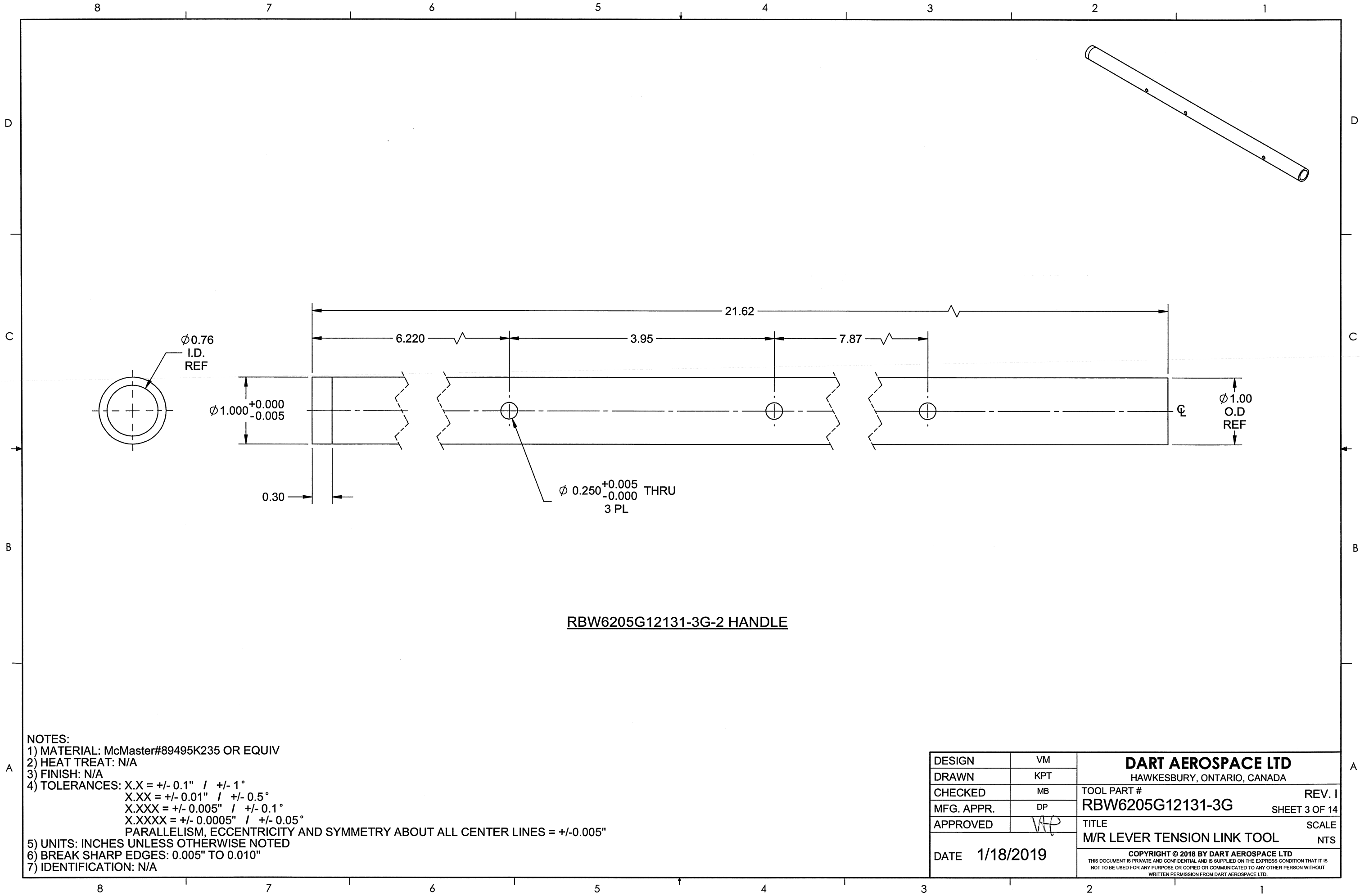


SECTION A-A

RBW6205G12131-3G-1 HANDLE WELDMENT

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ORIENTING AS SHOWN PRIOR TO WELD

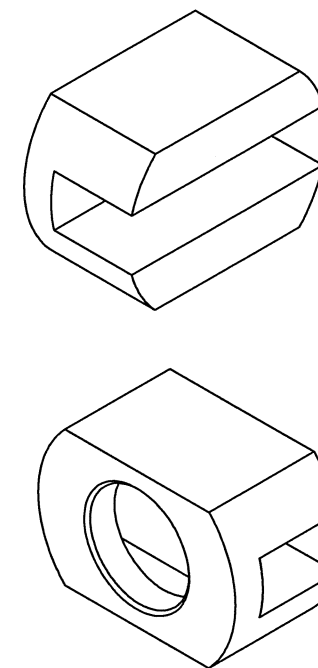
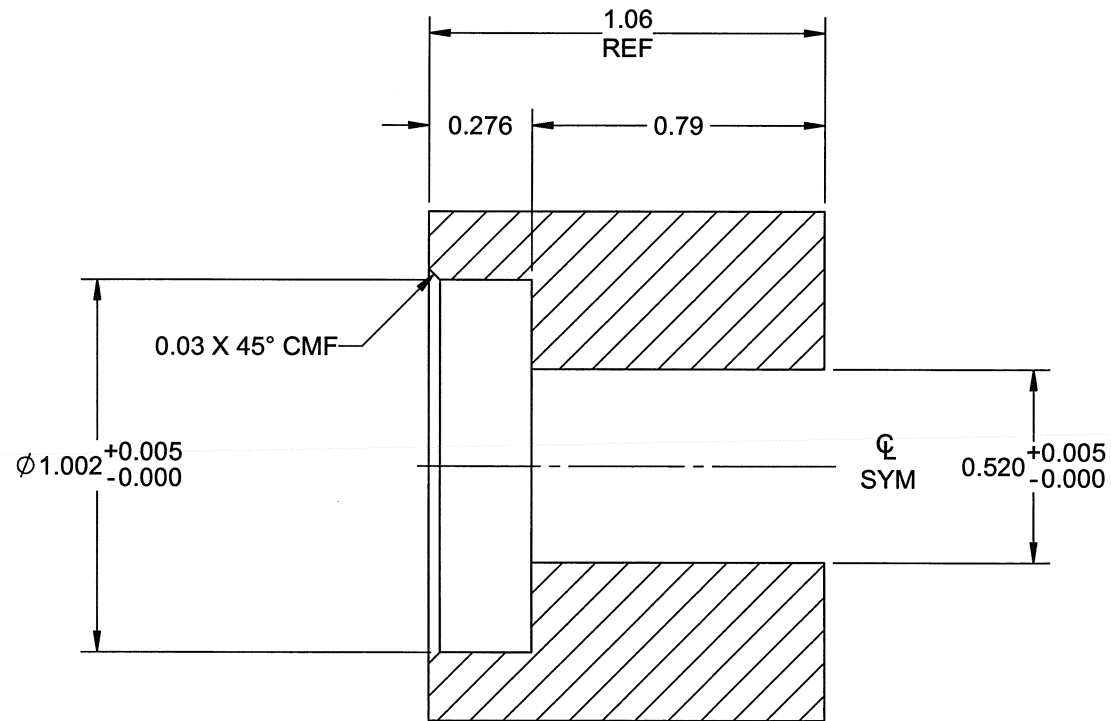
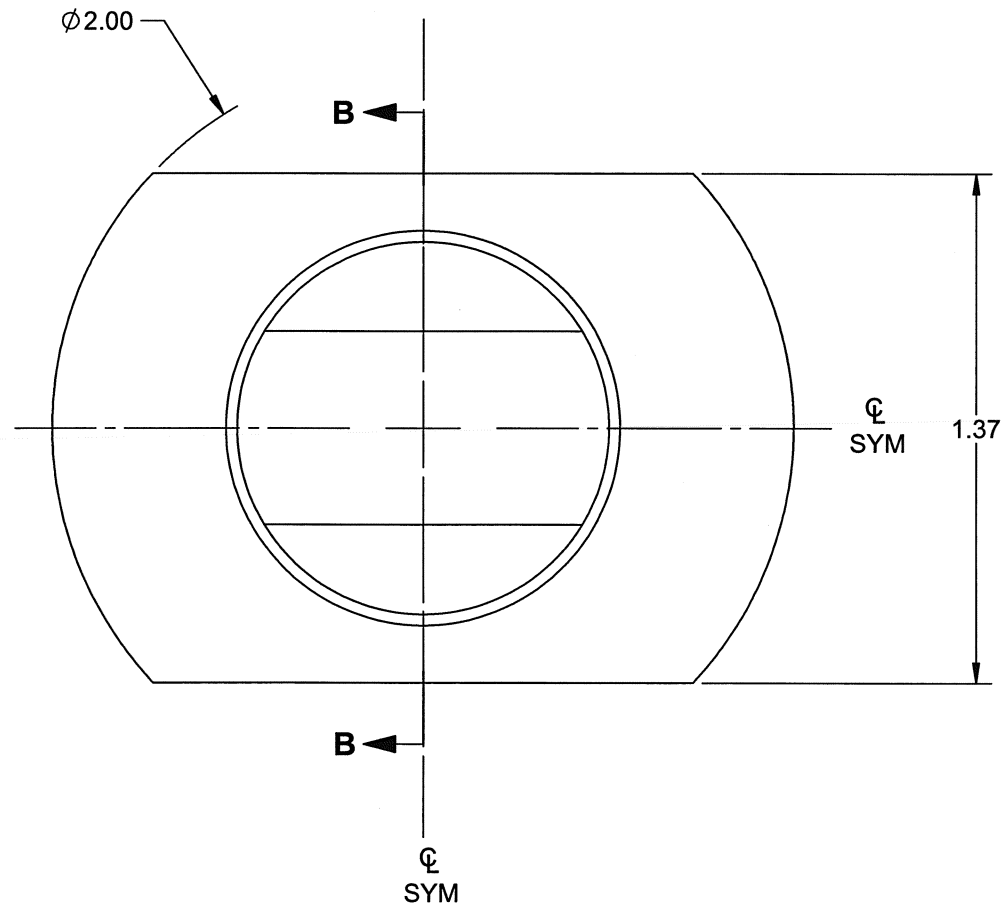
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV. I
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 2 OF 14
APPROVED	VP	TITLE	SCALE
DATE 1/18/2019		M/R LEVER TENSION LINK TOOL	NTS
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RBW6205G12131-3G-2 HANDLE

NOTES:
1) MATERIAL: McMaster#89495K235 OR EQUIV
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV. I
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 3 OF 14
APPROVED	VP	TITLE	SCALE
DATE 1/18/2019		M/R LEVER TENSION LINK TOOL	NTS
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RBW6205G12131-3G-3 ATTACHMENT

- NOTES:
- 1) MATERIAL: 303/304/316 STAINLESS STEEL
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV. I
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 4 OF 14
APPROVED	VM	TITLE	SCALE
DATE 1/18/2019		M/R LEVER TENSION LINK TOOL	NTS
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8 7 6 5 4 3 2 1

D

C

B

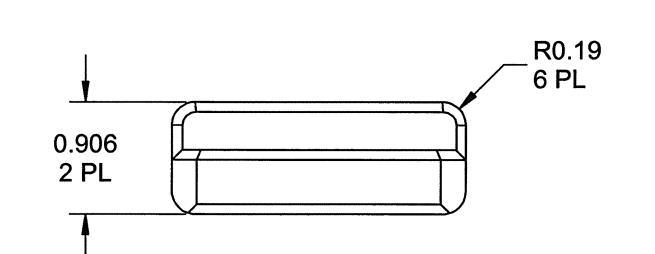
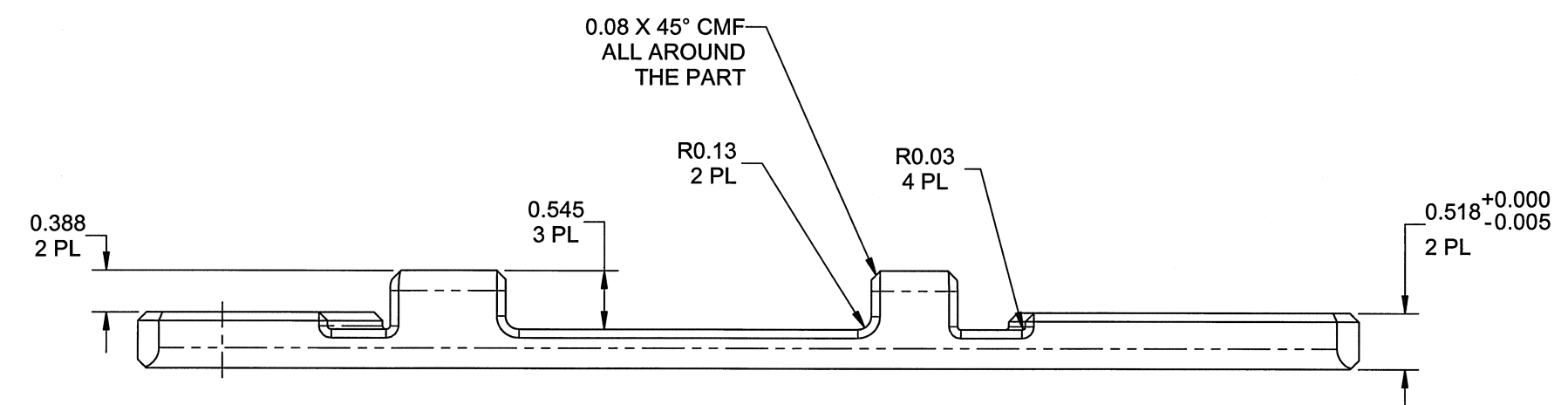
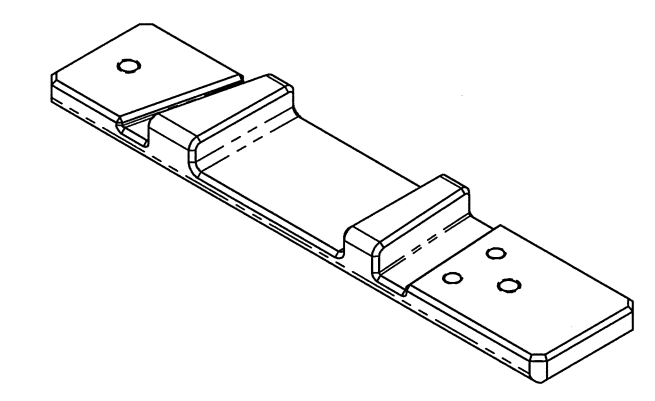
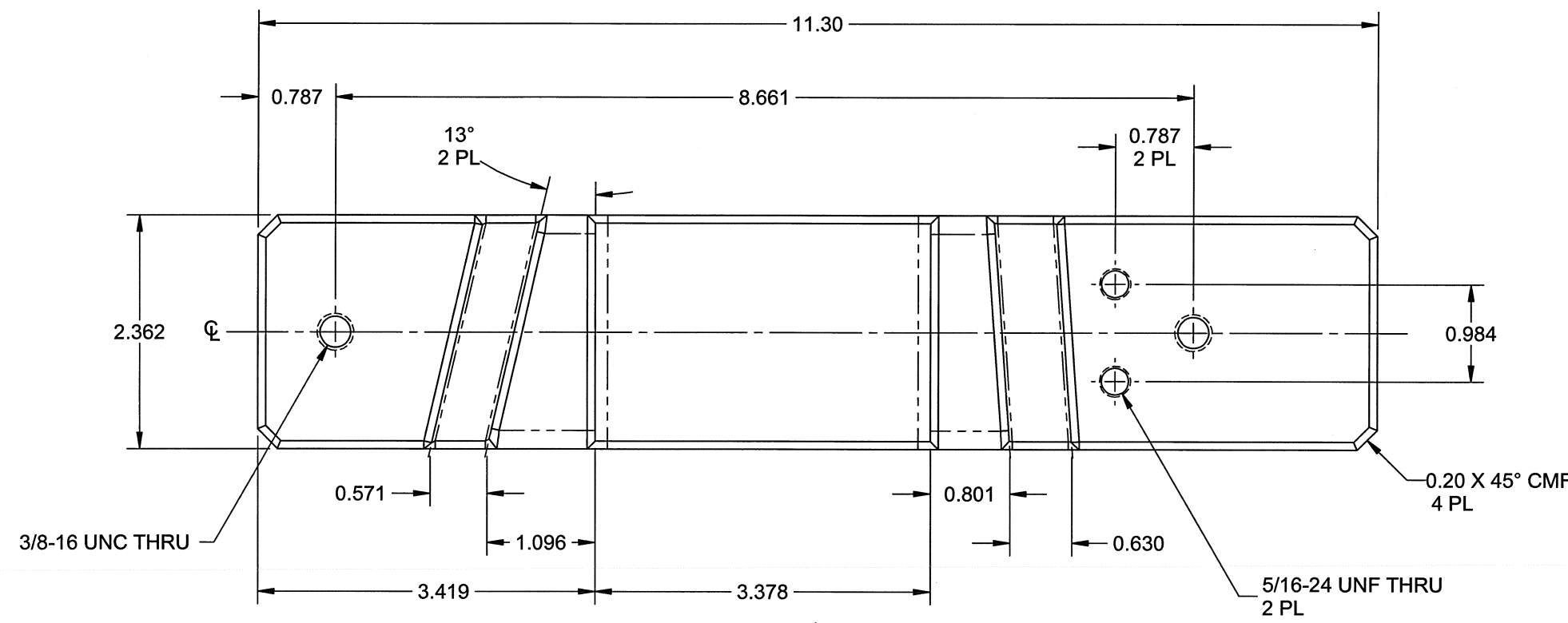
A

D

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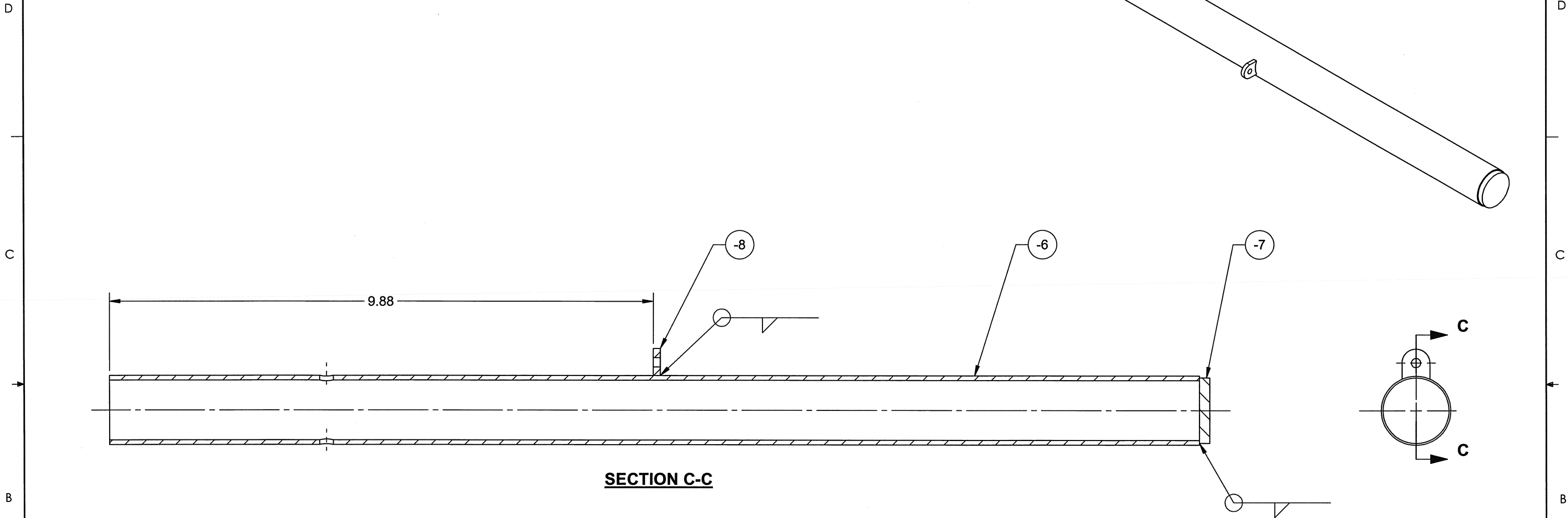


RBW6205G12131-3G-4 PLATE

NOTES:
1) MATERIAL: 303/304/316 STAINLESS STEEL
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV I
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 5 OF 14
APPROVED	VIP	TITLE	SCALE
DATE 1/18/2019		M/R LEVER TENSION LINK TOOL	NTS
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ITEM #	QTY	PART #	PART TITLE
-6	1	RBW6205G12131-3G-6	EXTENSION
-7	1	RBW6205G12131-3G-7	END CAP
-8	1	RBW6205G12131-3G-8	TAB

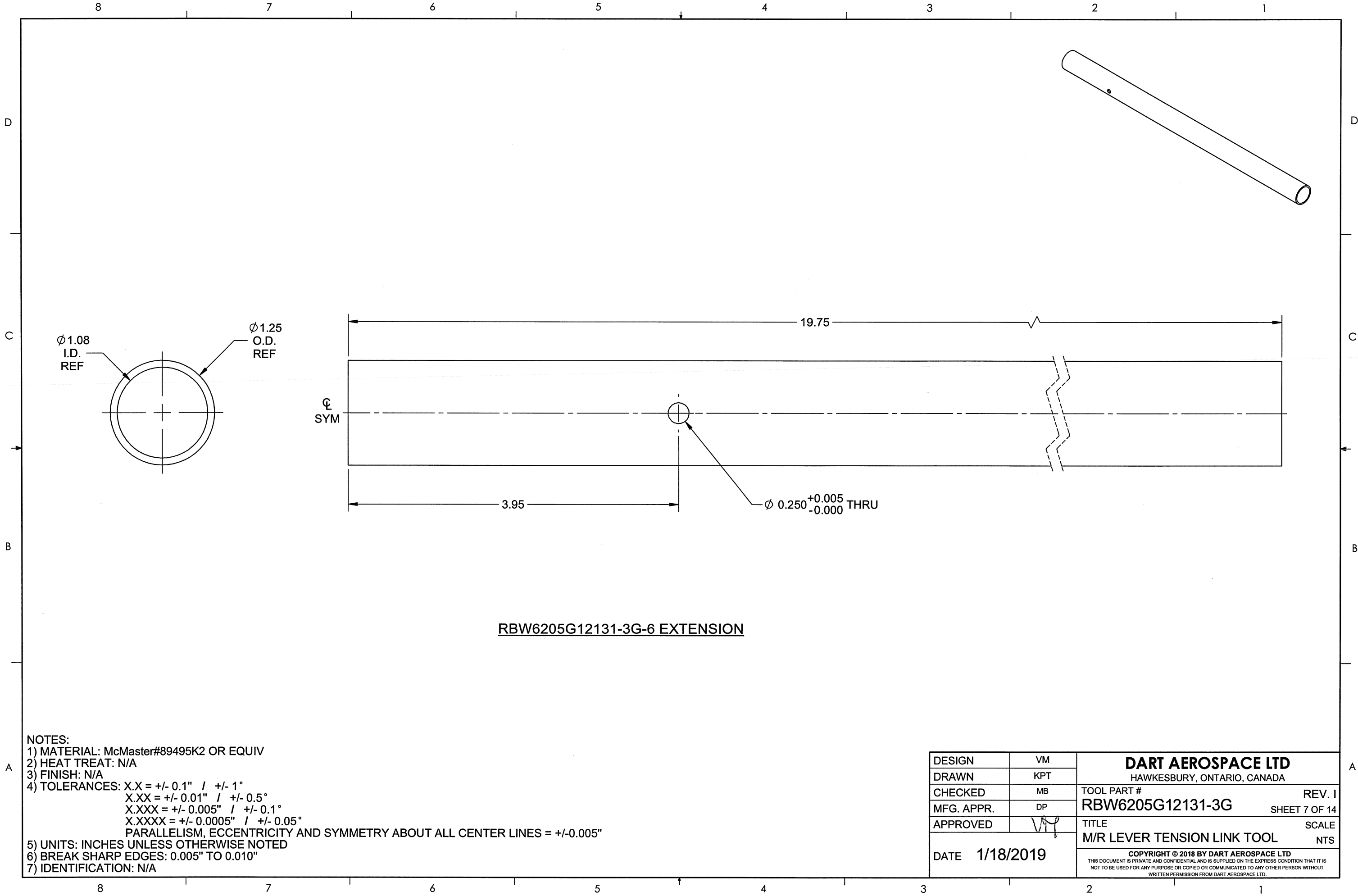


SECTION C-C

RBW6205G12131-3G-5 EXTENSION HANDLE WELDMENT

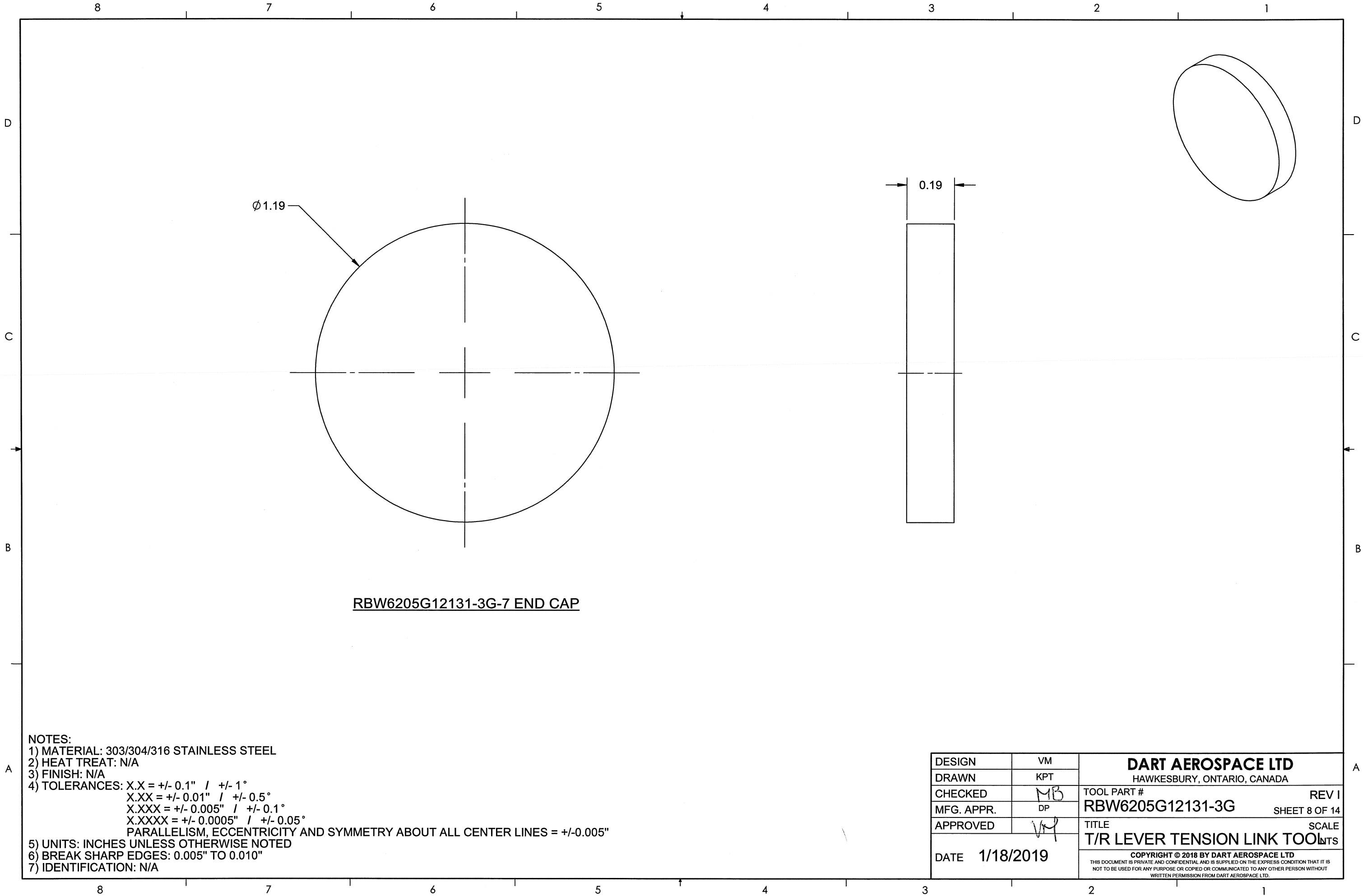
NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV. I
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 6 OF 14
APPROVED	VJP	TITLE	SCALE
DATE 1/18/2019		M/R LEVER TENSION LINK TOOL	NTS
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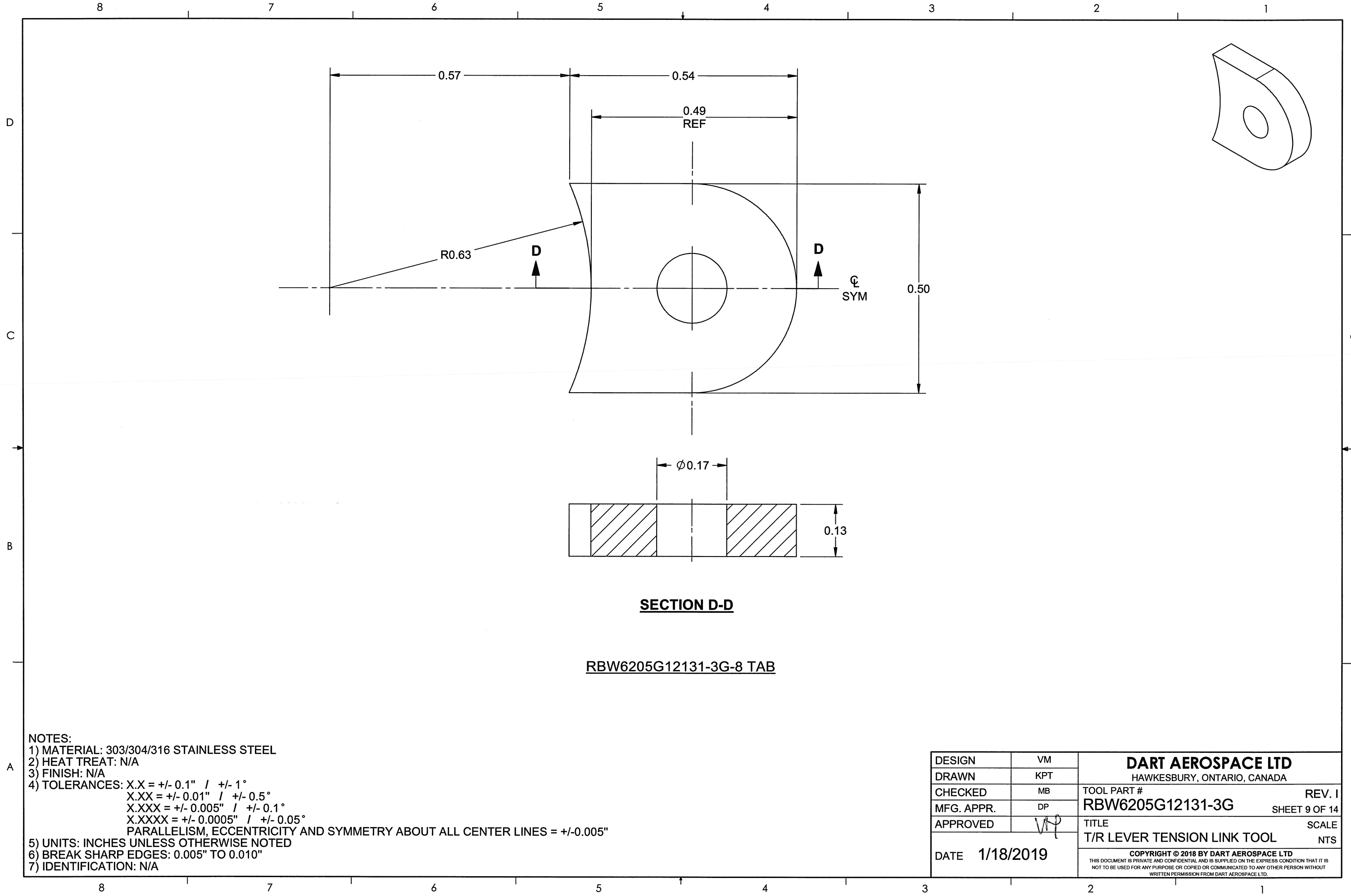
NOTES:
1) MATERIAL: McMaster#89495K2 OR EQUIV
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV. I
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 7 OF 14
APPROVED	VM	TITLE	SCALE
DATE 1/18/2019		M/R LEVER TENSION LINK TOOL	NTS
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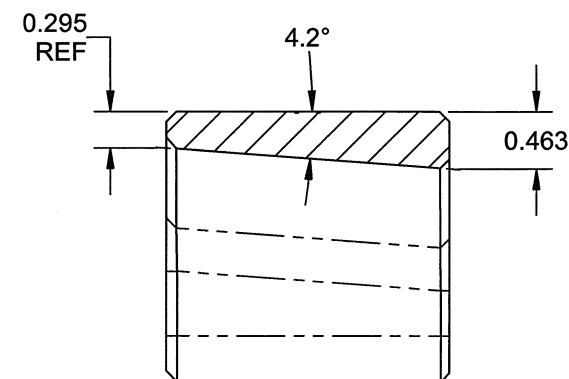
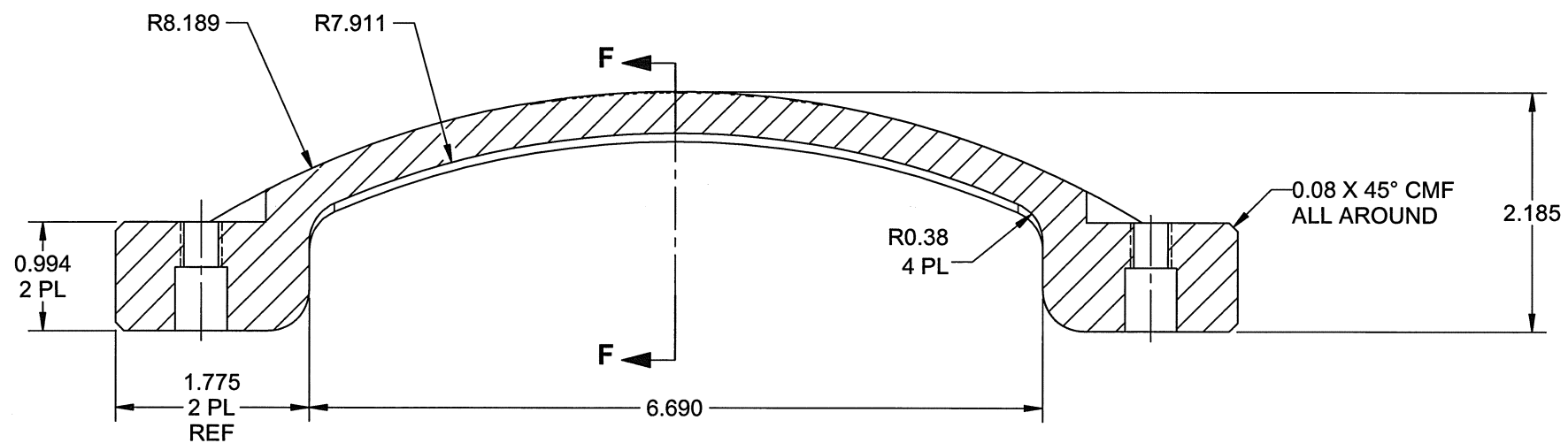
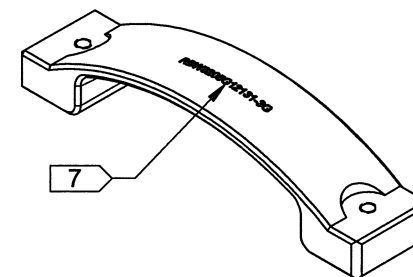
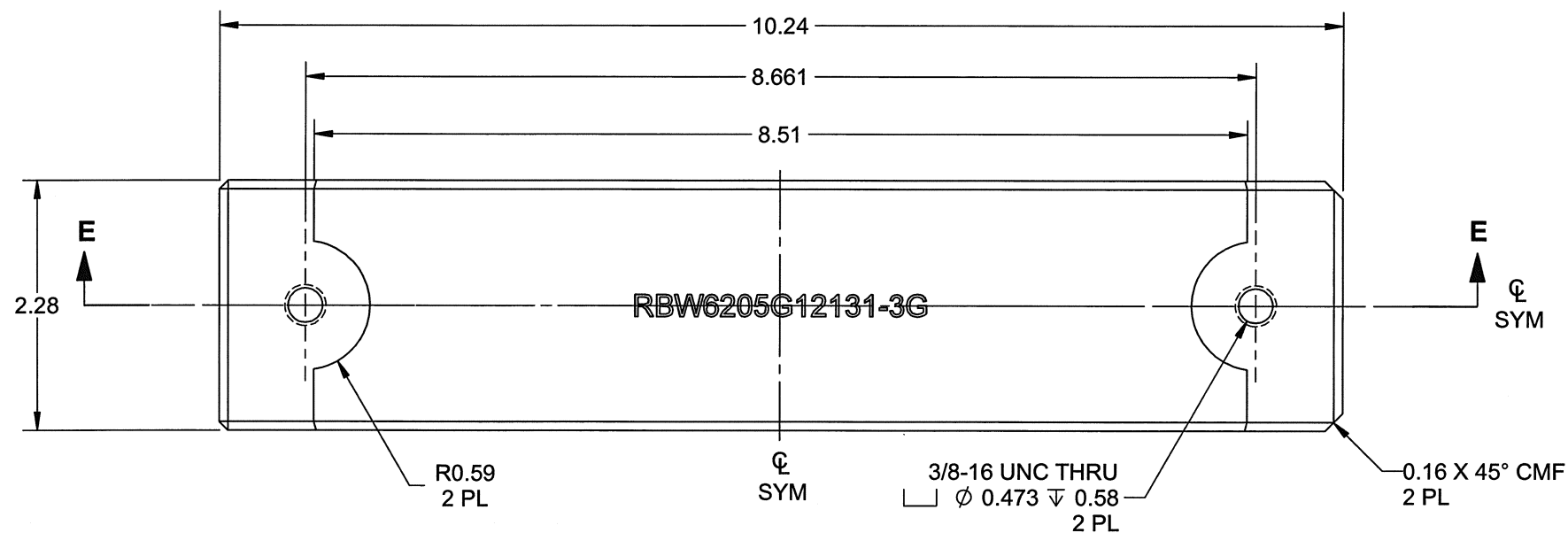
NOTES:
1) MATERIAL: 303/304/316 STAINLESS STEEL
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV I
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 8 OF 14
APPROVED	VM	TITLE	SCALE
DATE 1/18/2019		T/R LEVER TENSION LINK TOOL	INTS
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NOTES:
1) MATERIAL: 303/304/316 STAINLESS STEEL
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV. I
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 9 OF 14
APPROVED	VP	TITLE	SCALE
DATE 1/18/2019		T/R LEVER TENSION LINK TOOL	NTS
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SECTION F-F

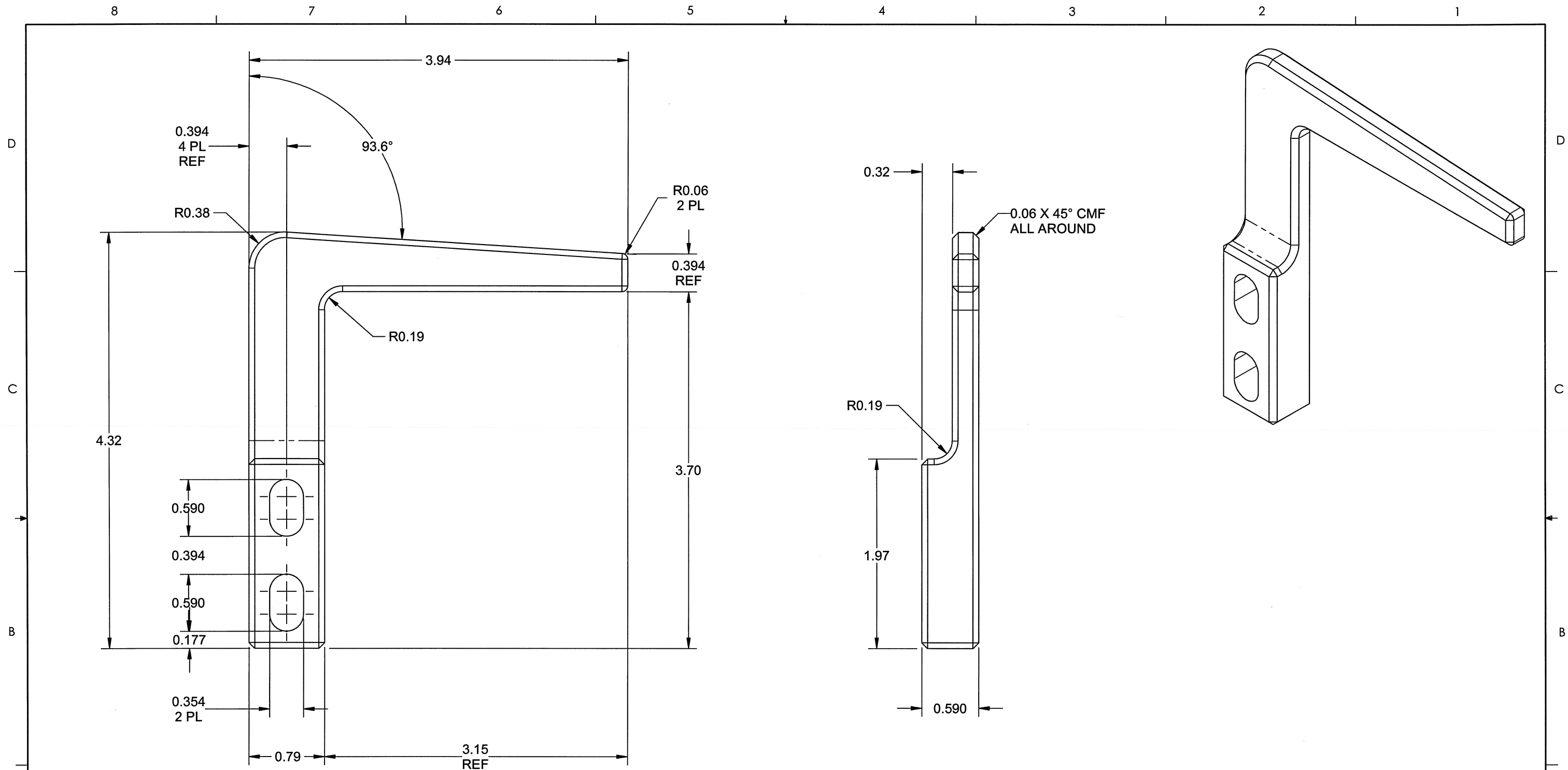
SECTION E-E

RBW6205G12131-3G-9 TOP

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

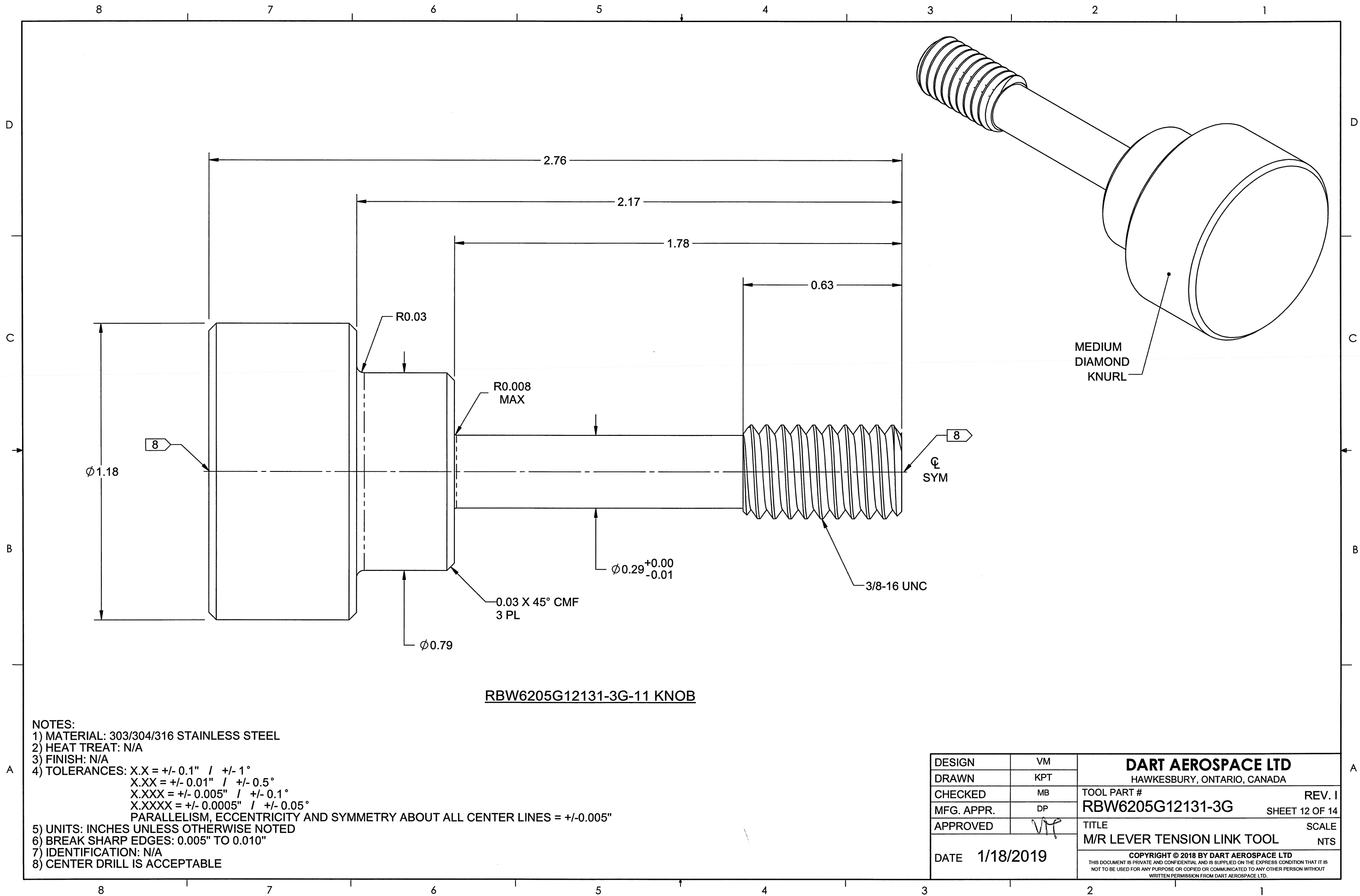
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DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV. I
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 10 OF 14
APPROVED	VTP	TITLE	SCALE
DATE 1/18/2019		M/R LEVER TENSION LINK TOOL	NTS
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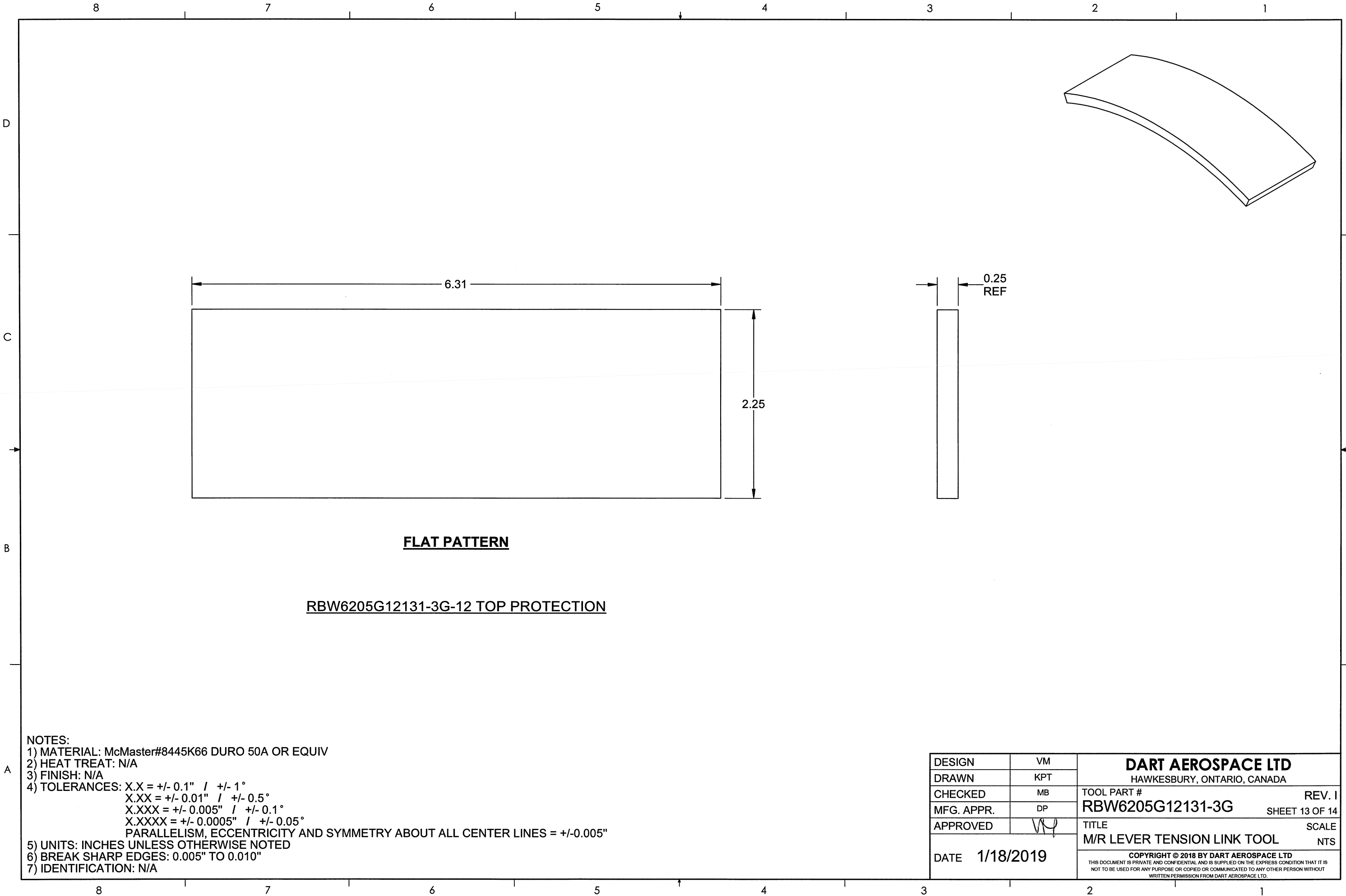


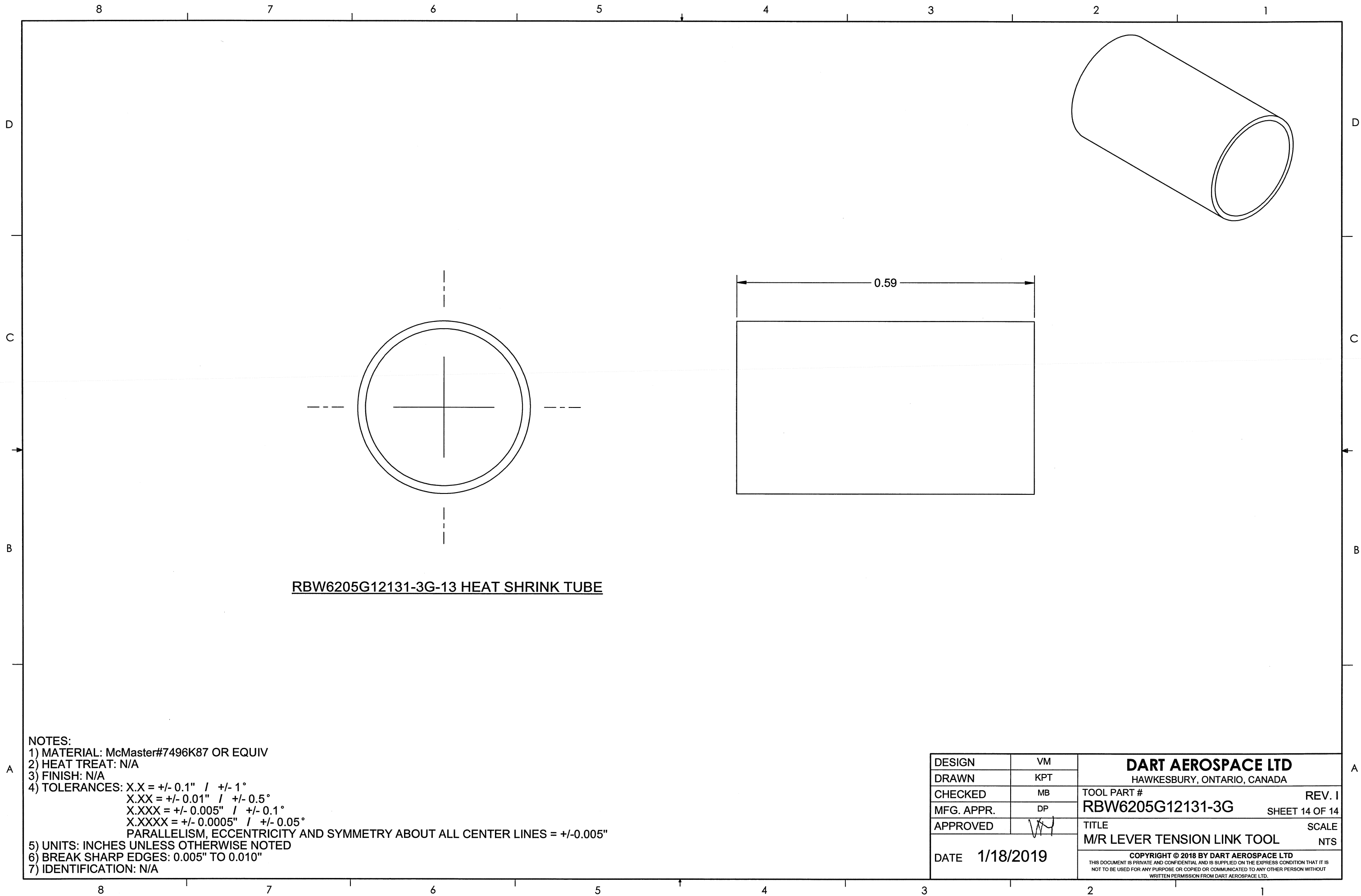
RBW6205G12131-3G-10 FINGER

NOTES:
1) MATERIAL: 303/304/316 STAINLESS STEEL
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV. I
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 11 OF 14
APPROVED	VMP	TITLE	SCALE
DATE 1/18/2019		M/R LEVER TENSION LINK TOOL	NTS
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RBW6205G12131-3G-13 HEAT SHRINK TUBE

NOTES:
1) MATERIAL: McMaster#7496K87 OR EQUIV
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	MB	TOOL PART #	REV. I
MFG. APPR.	DP	RBW6205G12131-3G	SHEET 14 OF 14
APPROVED	WY	TITLE	SCALE
DATE 1/18/2019		M/R LEVER TENSION LINK TOOL	NTS
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